Wednesday, 12/20/2006 11:59:25 AM User: **Process Sheet** : GASKET **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 29999 **Estimate Number** : 12603 : NA **Part Number** : D35583 P.O. Number . D3558 REV A : 12/20/2006 S.O. No. : NIA **Drawing Number** This Issue : NC : N/A Project Number Prsht Rev. : SMALL /MED FAB First Issue : Will Type **Drawing Revision** : HIN Material Previous Run : NIA : 1/5/2007 **Due Date** Qty: 8 Um: Each Written By Checked & Approved By Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 1.0 MNEO60S063 NEOPRENE SHEET 0.063 Comment: Qty.: 6.3185 sf(s) 0.7898 sf(s)/Unit Total: NEOPRENE SHEET 0.063 Batch: M 103104 WATER JET 20 Comment: FLOW WATER JET 1-Cut as per Dwg D3558 Dwg Rev:__A 07 01 08 Prog Rev:__A 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 57

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							
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NOTE: Date & initial all entries

Date:

Wednesday, 12/20/2006 11:59:25 AM

User:

'Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 29999

Part Number: D35583

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W0701.09

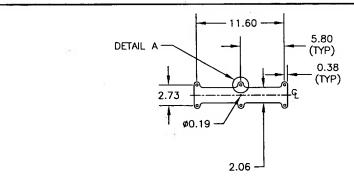
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
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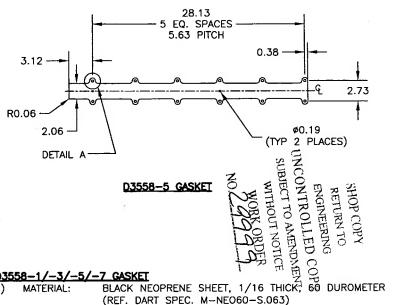
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
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NOTE: Date & initial all entries



D3558-1 GASKET



D3558-1/-3/-5/-7 GASKET MATERIAL:

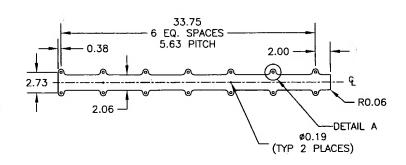
(REF. DART SPEC. M-NEO60-S.063)

NONE 2) FINISH:

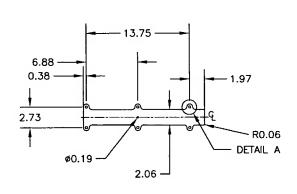
3) ALL DIMENSIONS ARE IN INCHES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

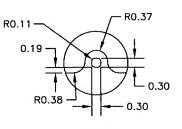
PART IS SYMMETRICAL ABOUT CENTERLINE



D3558-3 GASKET



D3558-7 GASKET



DETAIL A SCALE 1:2

•	Α		06.09.15	NEW ISSUE	
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DART AEROSPACE USA, INC.	06.0	9.15		GASKET	1:8

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Description: GASKat	3 3 4 4	Part Number:	03558-3
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Inspection Dwg: \$3558 Rev	v: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Date: 07 01 08	Date: 07/01/08	Date:	

Rev	Date	Change	Revised by	Approved
Α		New Issue · · ·	KJ/JLM	

